

Elongation of pipeline spans over buckle initiators

Hongwei An, Weidong Yao, Shuchen Li,
Scott Draper, Fraser Bransby

‘Managing Spans’ AOG

15 March 2019

- **1. Engineered buckle initiators**
- **2. Potential effect of sediment mobility on buckle initiators**
- **3. Experimental apparatus**
- **4. Preliminary results**
- **5. Conclusions**

Overview II

- Investigated mechanical effects (buckle management) in previous presentations/papers
- Borrowed several slides...

AOGAUSTRALASIAN OIL & GAS
EXHIBITION & CONFERENCE
24-26 FEB 2016
PERTH CONVENTION EXHIBITION CENTREWOOD GROUP
KENNY

Pipe-Soil Interaction at Engineered Lateral Buckle Touchdown Zones

by

Han Eng Low, Fugro AG
Benjamin Anderson, Wood Group Kenny
Fraser Bransby, Fugro AG

OFFSHORE
TECHNOLOGY
CONFERENCE
ASIA20 - 23 March 2018
Kuala Lumpur, Malaysia

EXCELLENCE IN ASIA

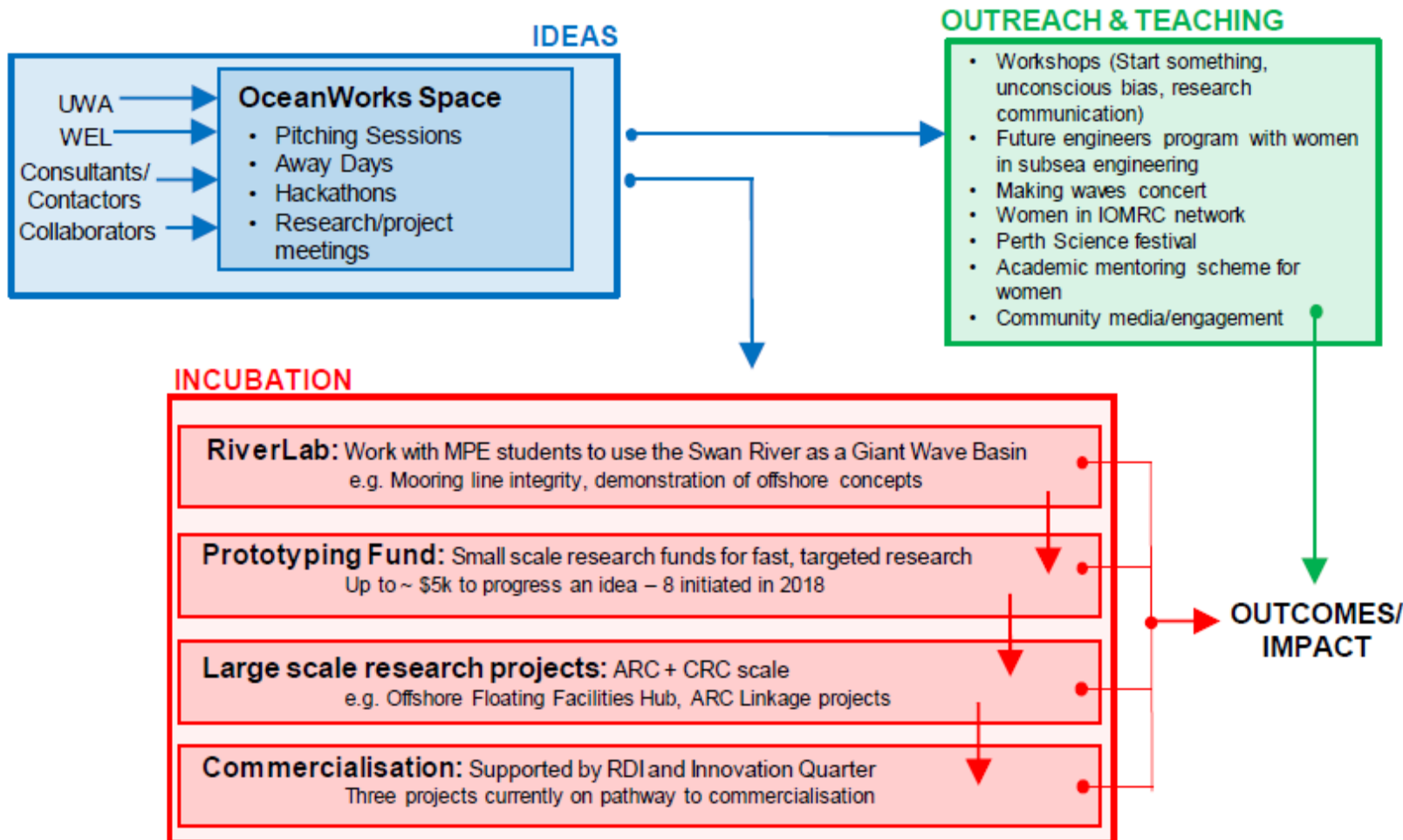
OTC-28511-MS Pipe-Soil Interaction at Engineered Lateral Buckle Touchdown Zones

Han Eng Low, Fugro Marine GeoConsulting APAC
Benjamin Anderson, Wood
Fraser Bransby, Fugro Marine GeoConsulting APAC



2018.otcasia.org | #otcasia | #derrickandsoo

Woodside and UWA run FutureLab OceanWorks, fostering applied research and education in offshore engineering

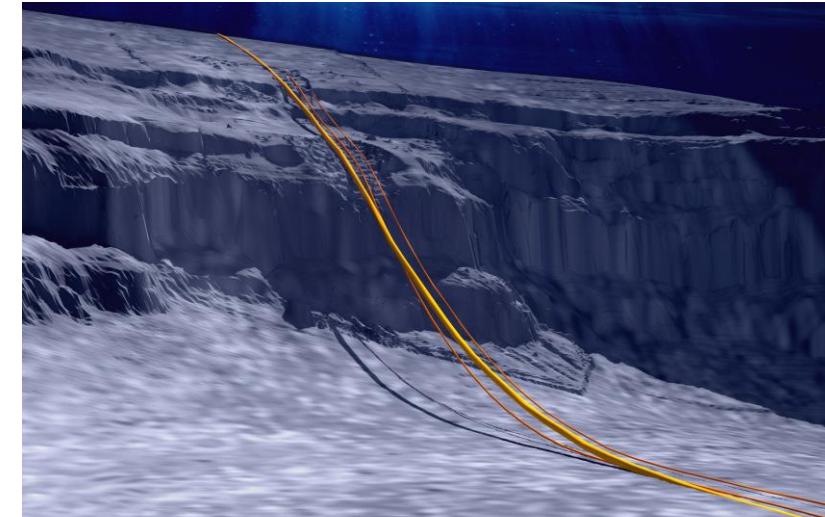
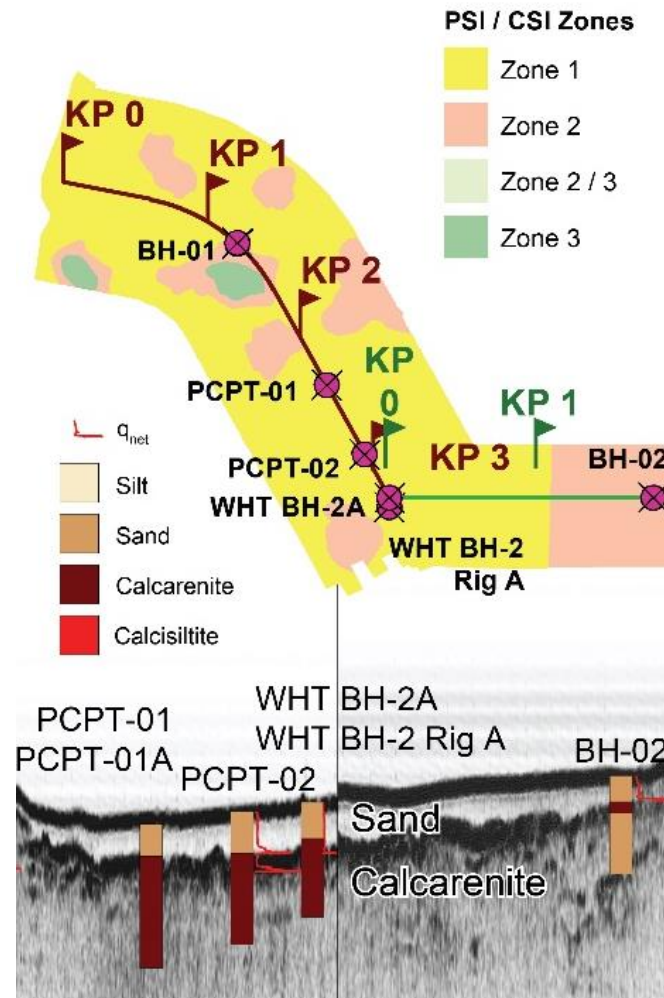


Prototyping fund:
Small-scale research funds for fast, targeted research
(8 projects initiated in 2018, including this one)

Fugro Chair in Geotechnics



The Fugro Chair in Geotechnics supports Professor Fraser Bransby and 2 PhD students at UWA, conducting innovative research relevant to industry needs



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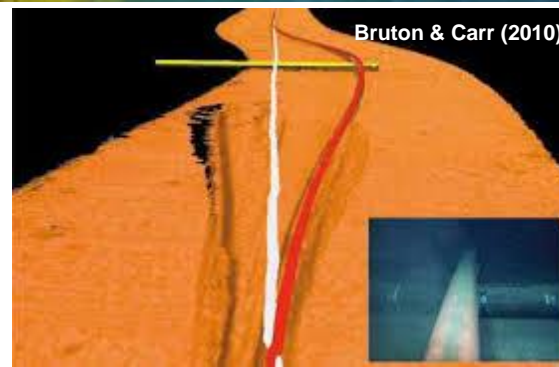
Engineered buckle initiators

- Sleepers
 - Vertical OOS
 - Low friction at buckle apex
 - Medium critical buckling forces
 - Large structure
 - Spans on each side of BI

Pluto
Gorgon
Ichthys
Wheatstone
Prelude
Julimar
GWF-2
GED

- Zero Radius Bends (ZRB)
 - Vertical + Horizontal OOS
 - Low friction at buckle apex
 - Low critical buckling forces
 - Large structure
 - Spans on each side of BI

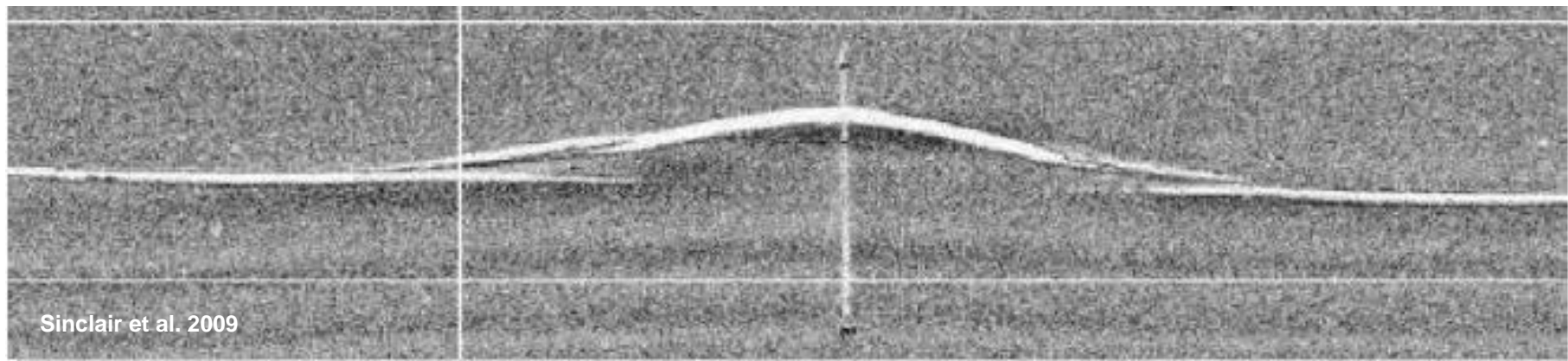
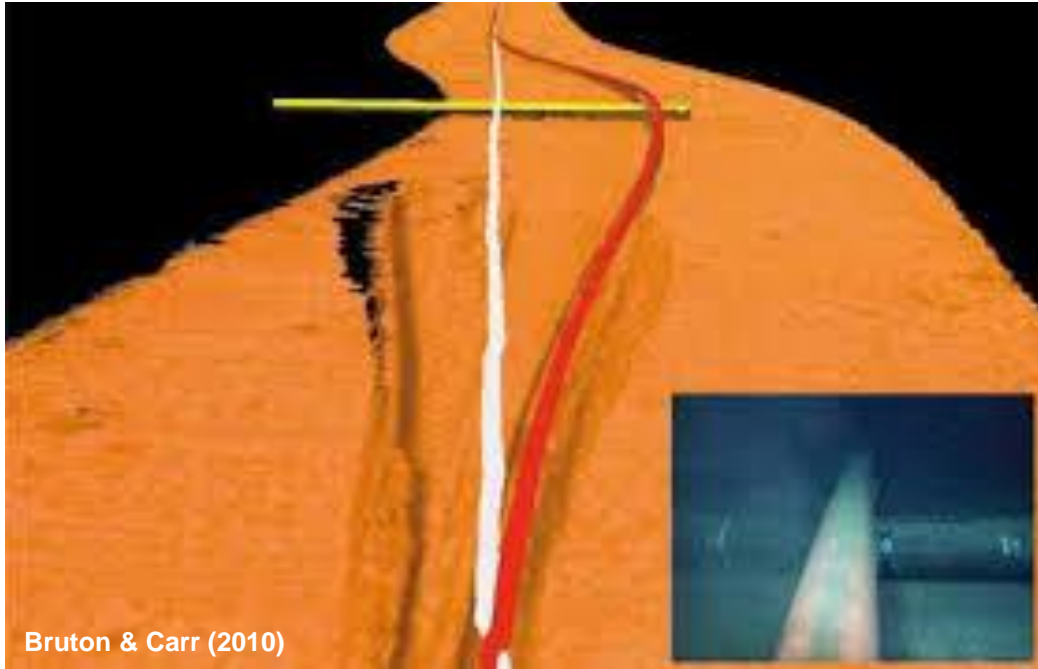
<http://www.pacind.com.au/projects/woodside-buckle-initiators/>



<http://civmec.com.au/project/prelude-floating-lng-project/>



Engineered buckle initiators: Spans and touchdown zones (TDZ)



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ESTIMATING THE RATE OF SCOUR PROPAGATION ALONG A SUBMARINE PIPELINE IN TIME-VARYING CURRENTS AND IN FINE GRAINED SEDIMENT

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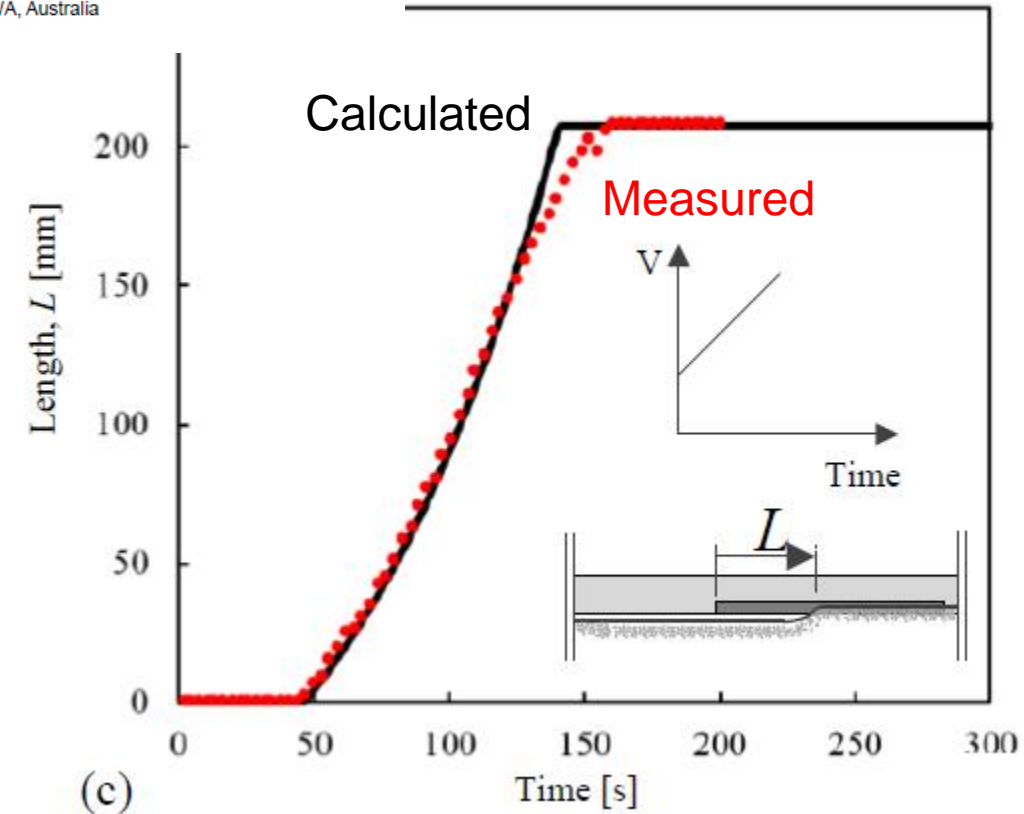
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(a)

Initiation
Point



Effects of Sediment Mobility on Pipeline Embedment

As-laid survey



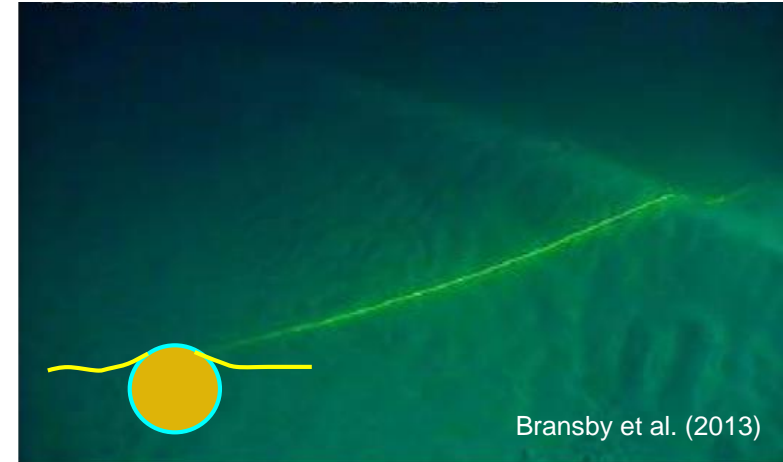
Same pipeline, further along



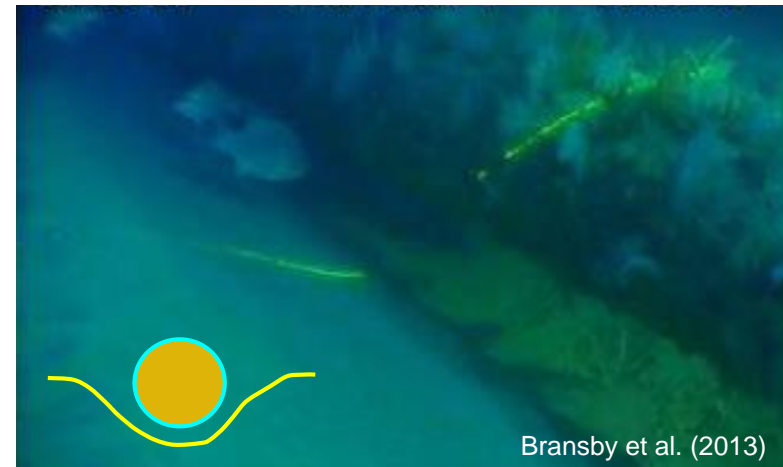
Under
ambient
metocean
conditions

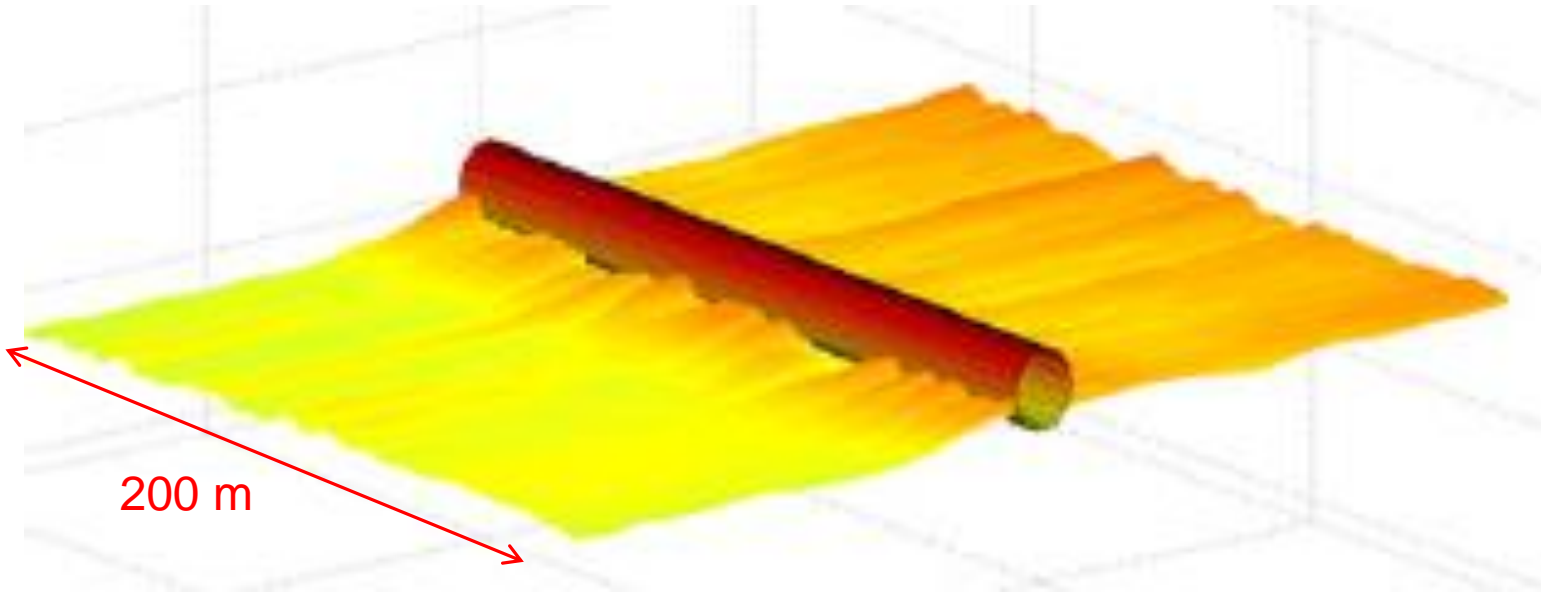


3 years later

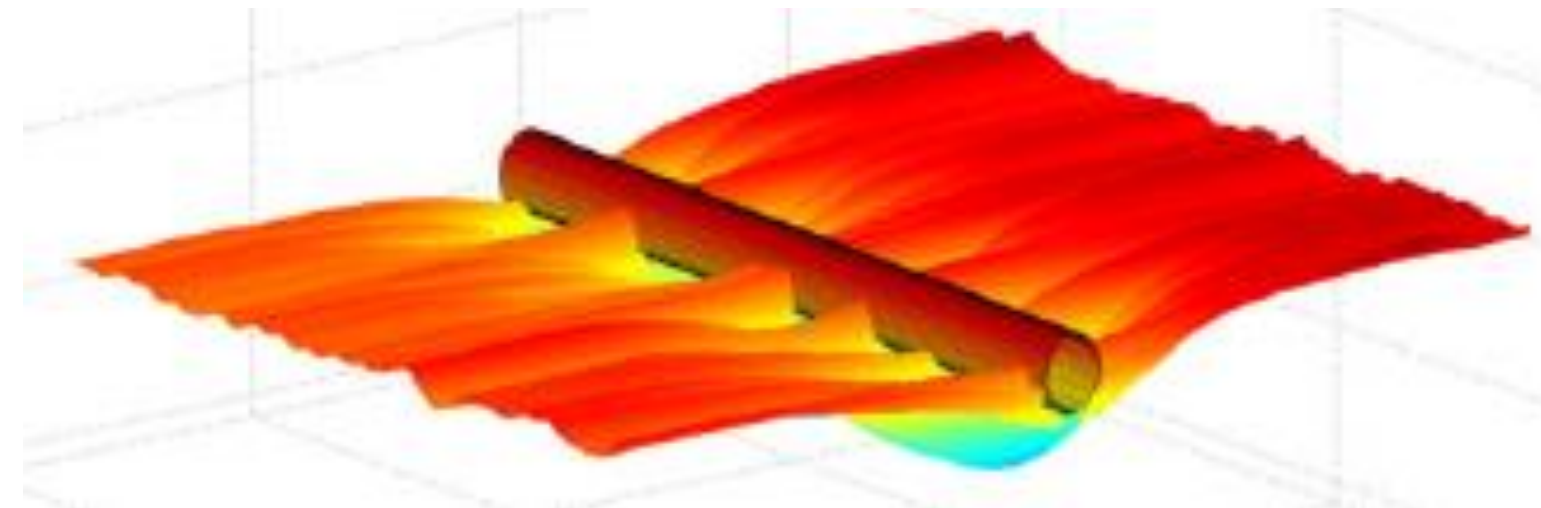


3 years later



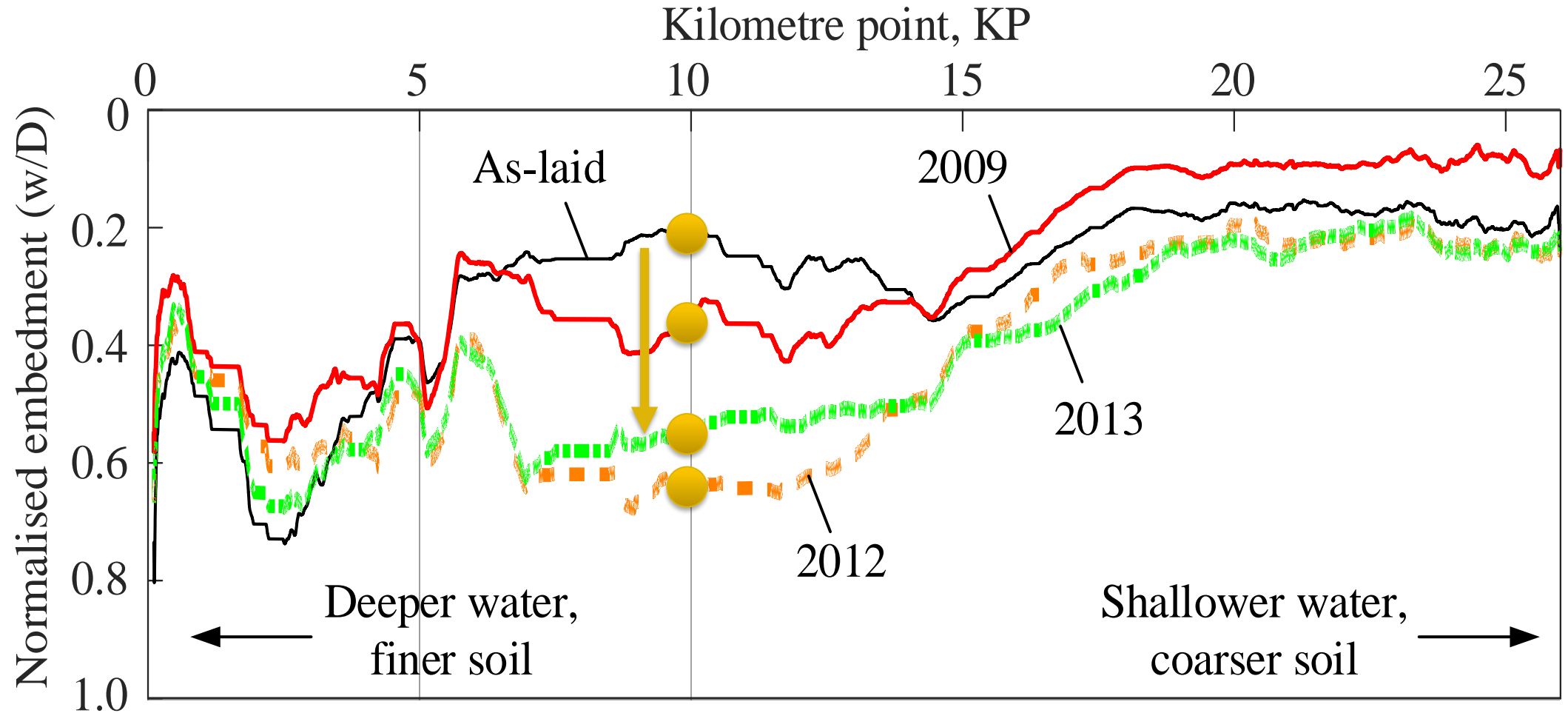


Pipe A, 2002, 6 months after laying,

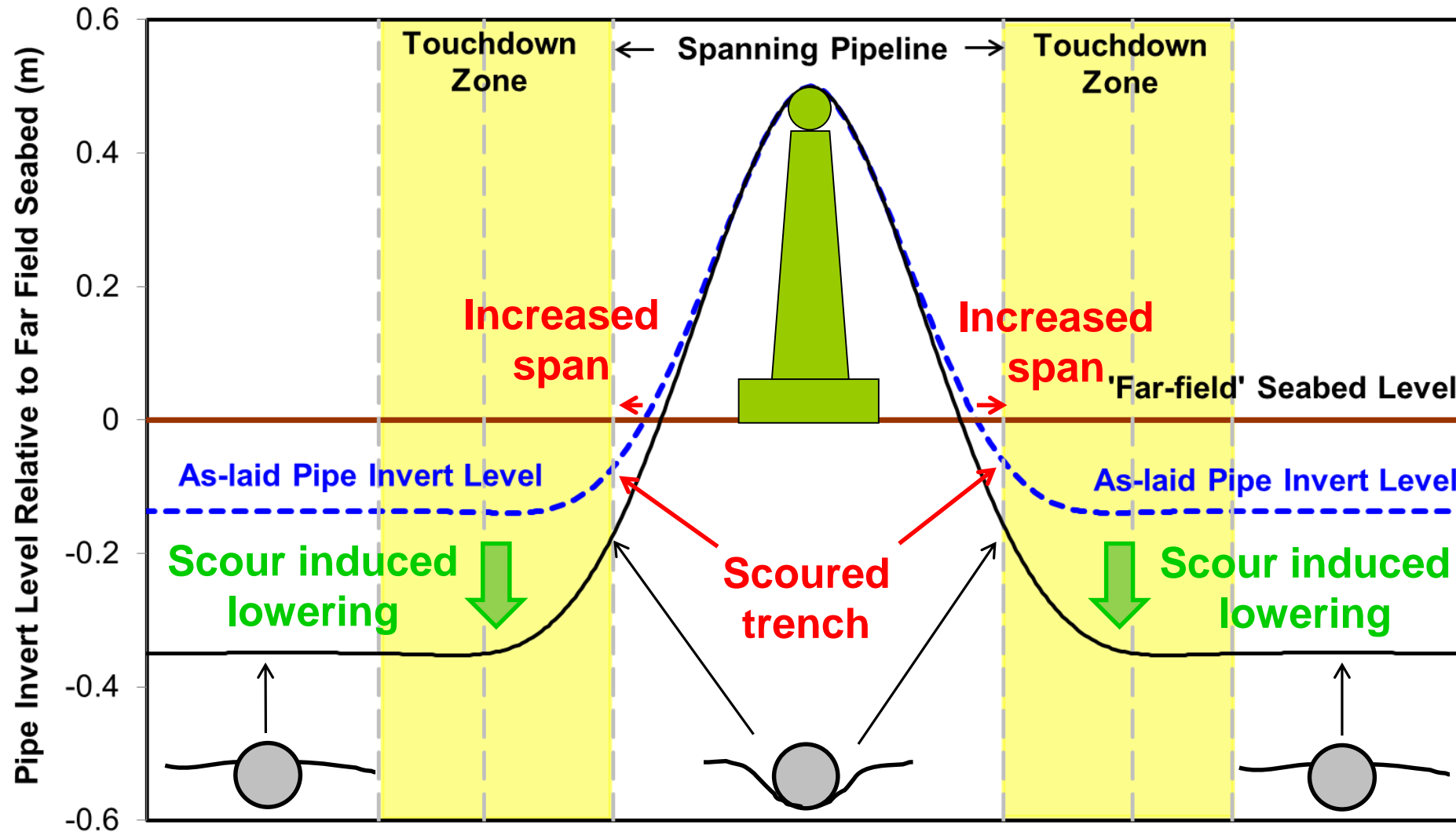


Pipe A, 2006, 4 years after laying

ESTIMATION OF FLUID-PIPE-SOIL INTERACTION

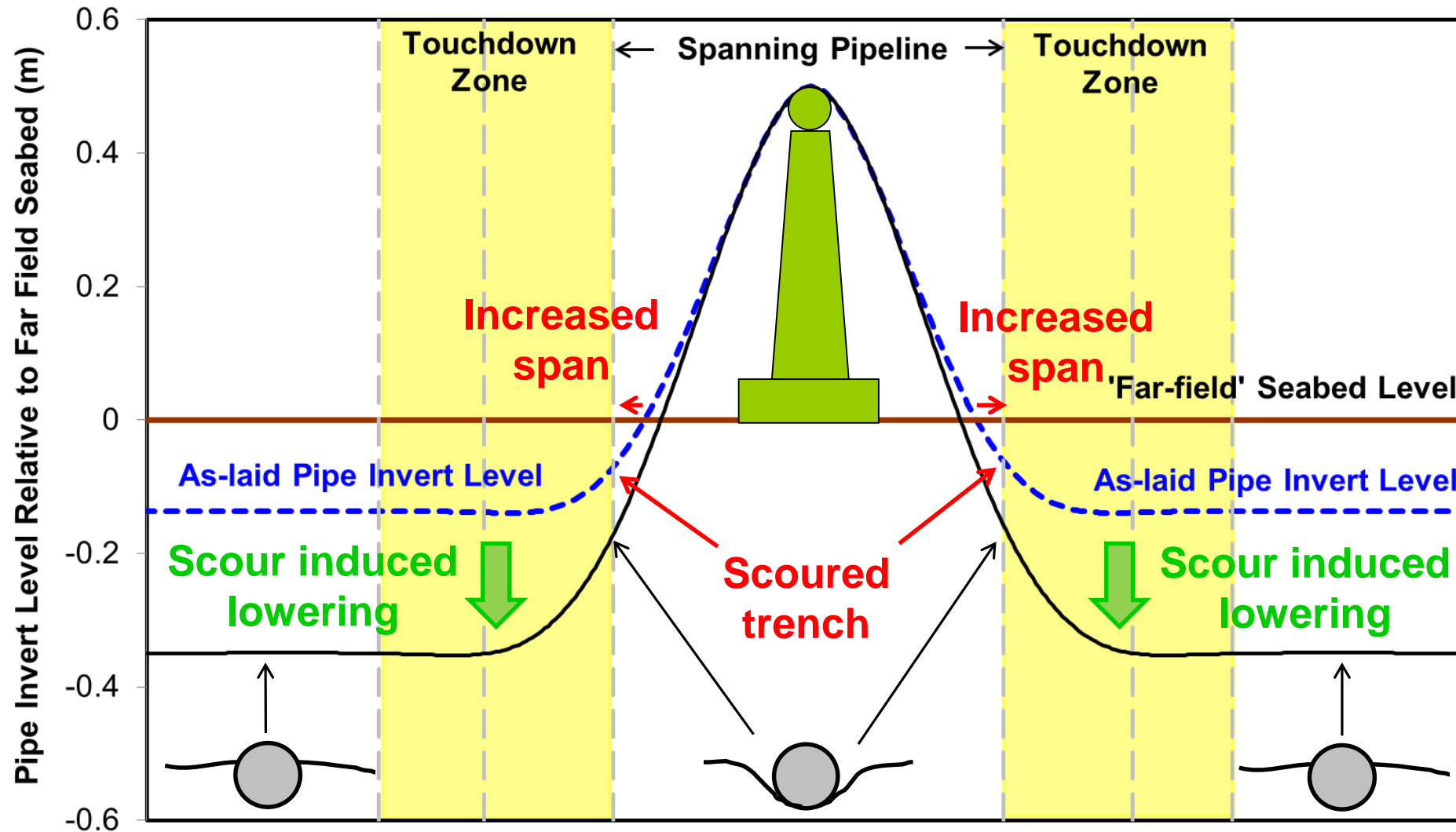


Effects of Sediment Mobility on Pipeline Embedment



- Pipe embedment in TDZ can increase with time
 - Increase in seabed resistance
- Scoured trench may be formed at touchdown point
 - Increase in span length
 - Relax pipeline lateral buckle
 - Increase in VIV induced fatigue

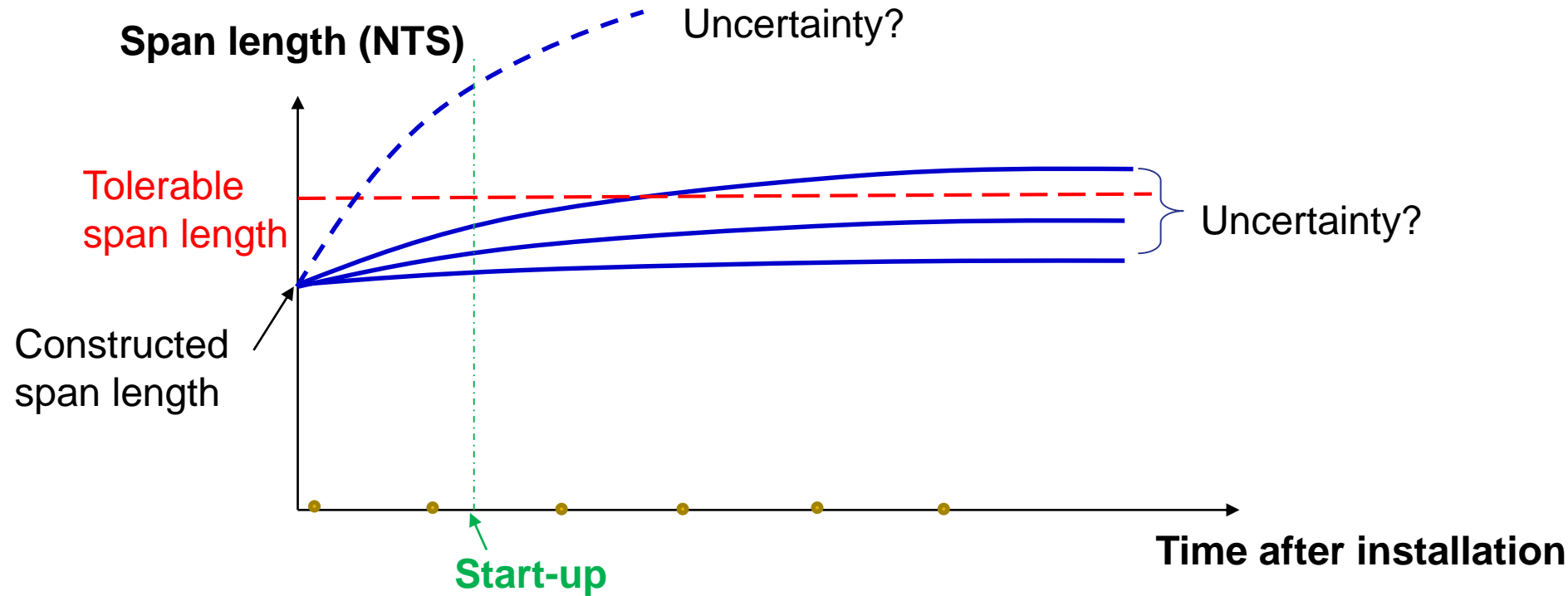
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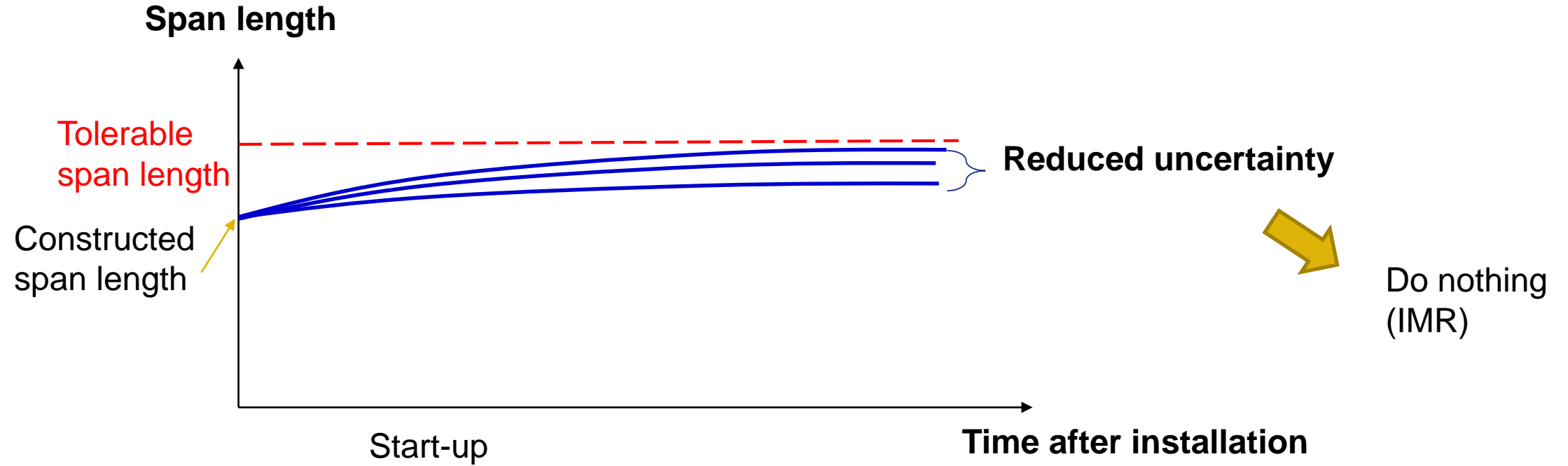
Aim of (pilot) research

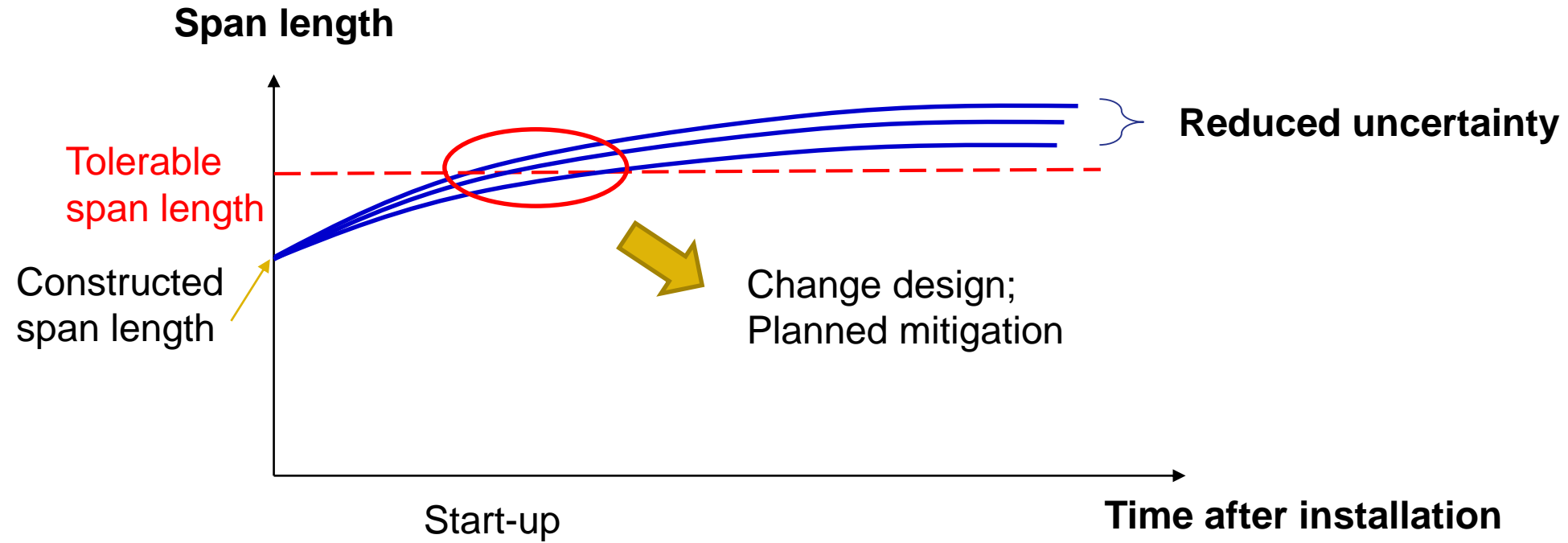
To look at how the span length changes with time after installation



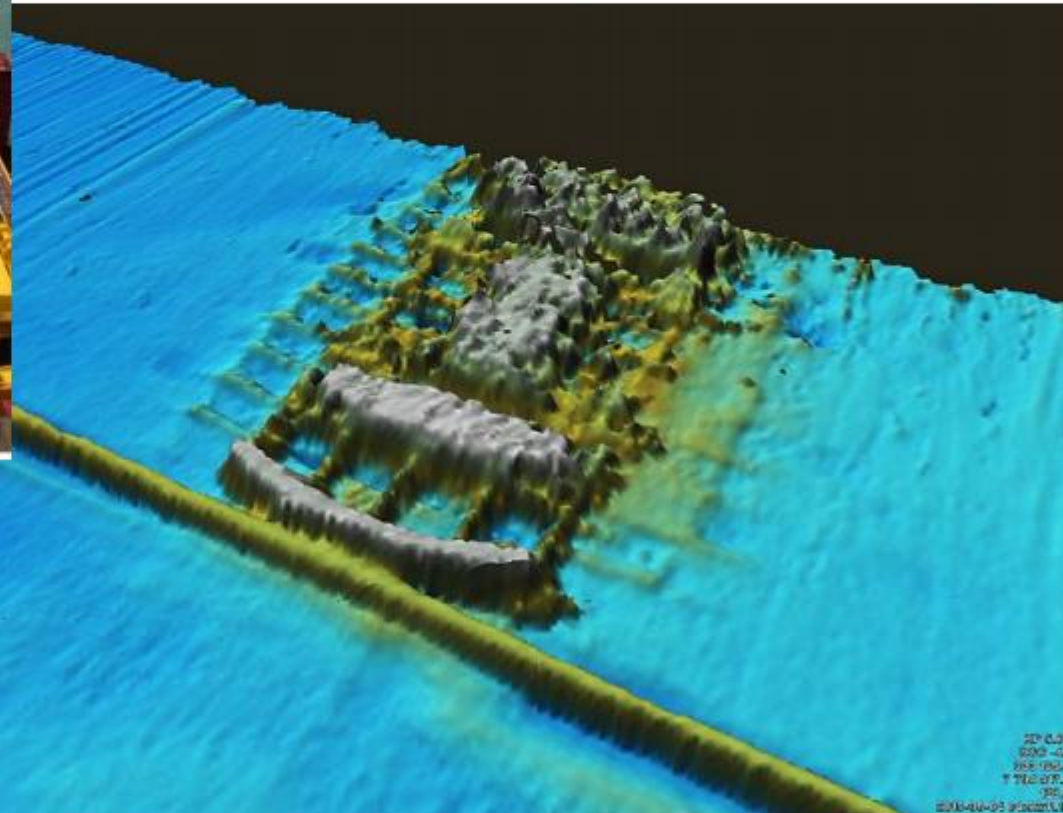
Methodology:

- Experimental testing at small-scale
- Analytical calculations
- (Increasing amount of NWS field evidence exists - not covered here)





Buckle initiators



Avoids spans
(and VIV risk)

Figure 7: Example of a buckle initiator at KP 5.677

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Shuchen Li

Weidong Yao

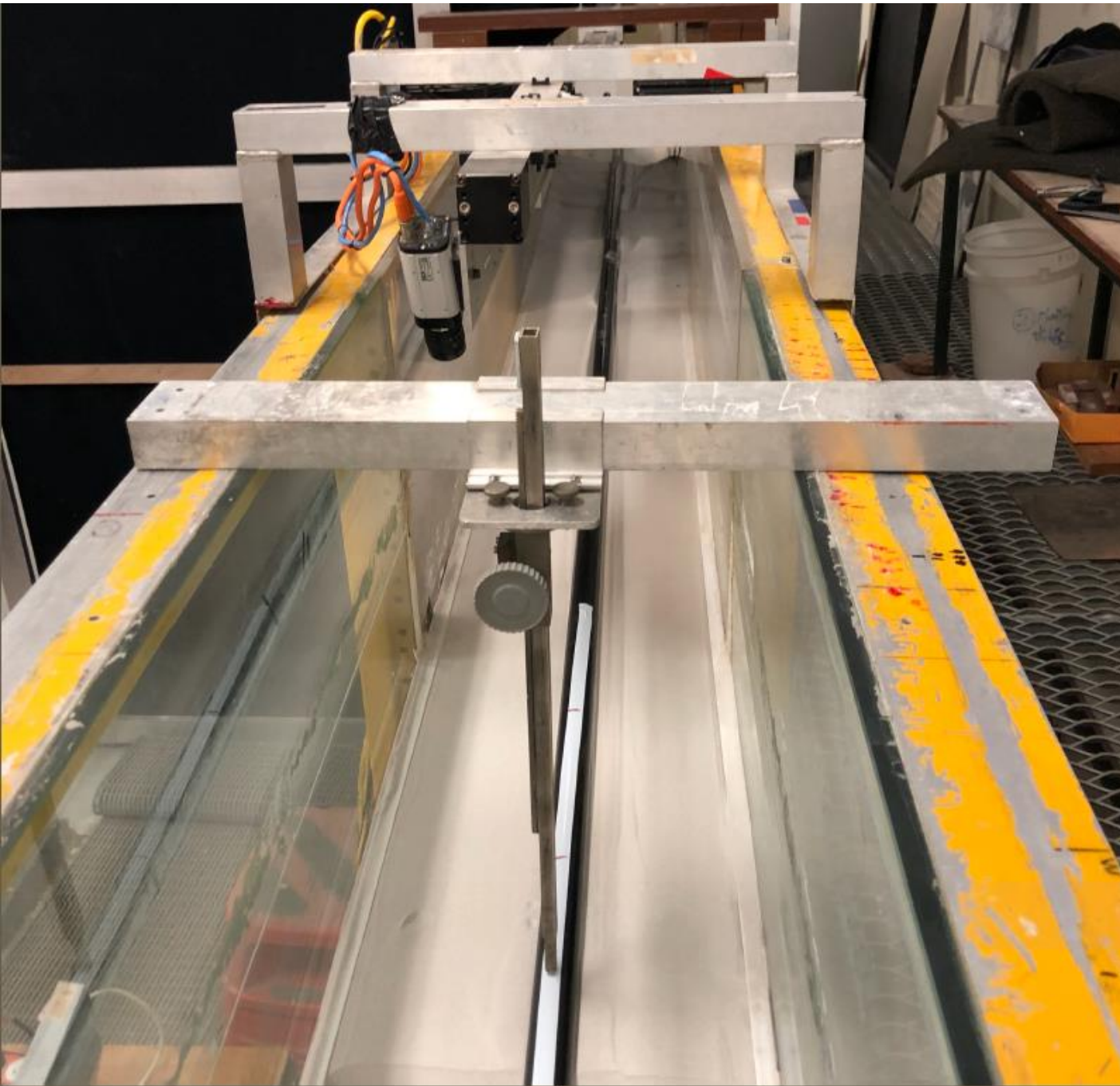
Hongwei An



Flume length = 15 m (flow from right to left)
Flume width = 0.4 m
Initial tests will have flow axial to pipeline

Pipeline diameter 40 mm
Pipeline length 12 m (300 D)
Solid Acetal bar (SG = 1.41; E = 2.76 GPa)





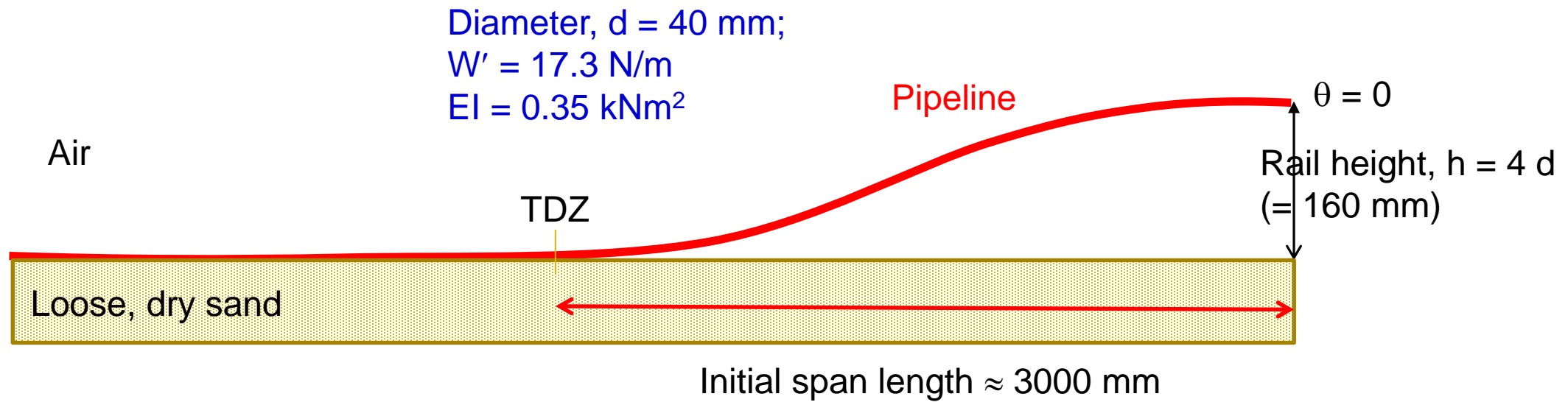
Laser scanner across sample

Point measurement

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Test 1: Dry sand – manual excavation to 1 D

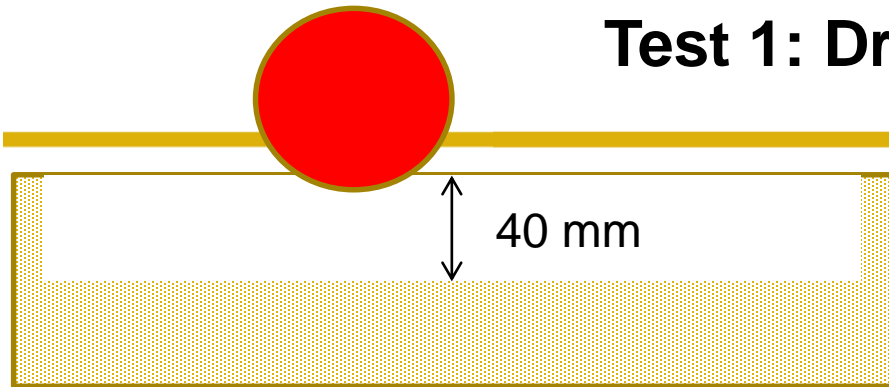
Initial geometry



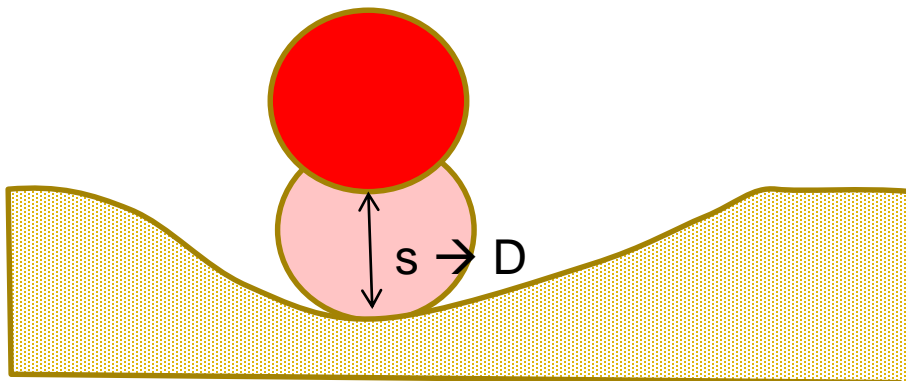
$$h = W'L^4/24EI$$

Get $L = 2.96$ m

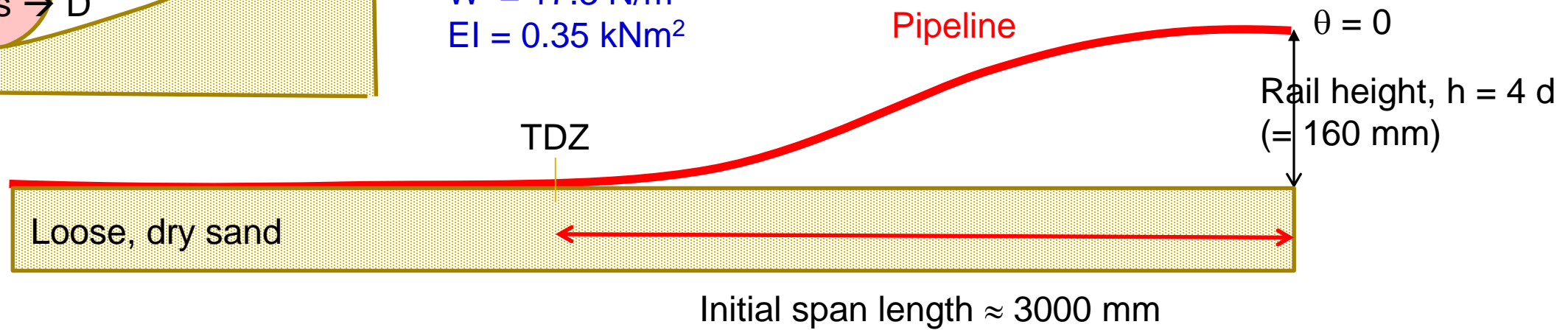
Test 1: Dry sand – manual excavation to 1 D



Initial geometry

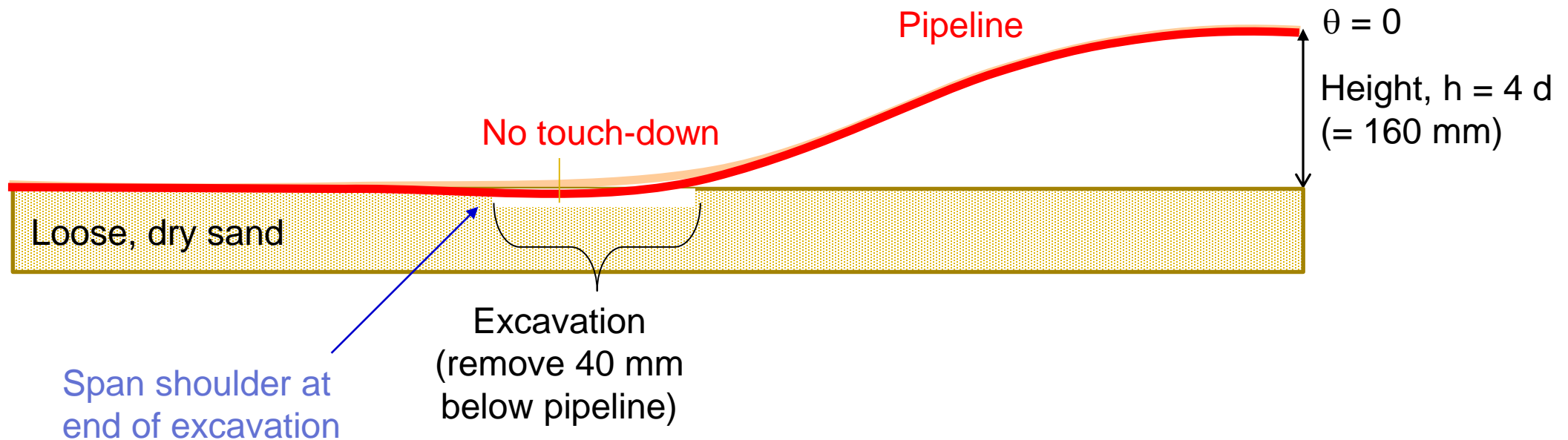


Diameter, $d = 40 \text{ mm}$;
 $W' = 17.3 \text{ N/m}$
 $EI = 0.35 \text{ kNm}^2$



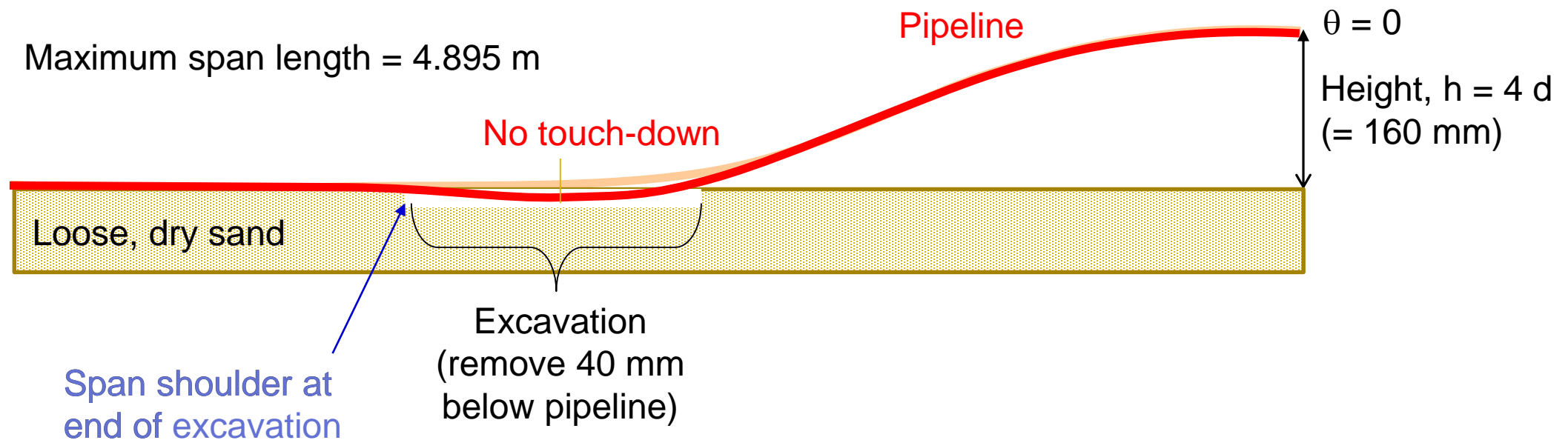
Test 1: Dry sand – manual excavation to 1 D

Interim geometry



Test 1: Dry sand – manual excavation to 1 D

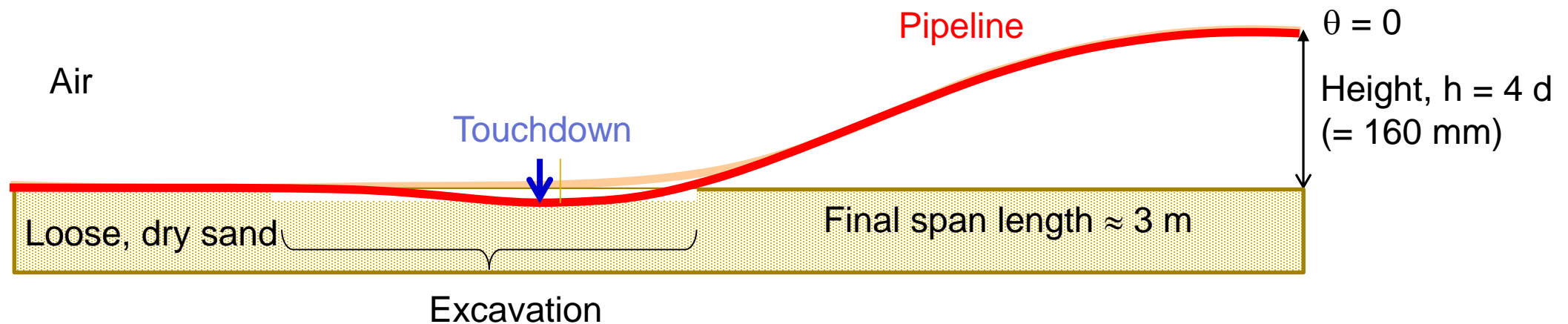
Interim geometry



Test 1: Dry sand – manual excavation to 1 D

Equilibrium main-span geometry

Test stopped



$$h = W'L^4 / 24EI$$

Get $L = 2.96 \text{ m}$ for $s = 0$

$L = 3.13 \text{ m}$ ($s = d$)

5.7% increase in L

f_n (vertical) $\approx 4.4 \text{ Hz}$; f_n (horizontal) $\approx 3.4 \text{ Hz}$

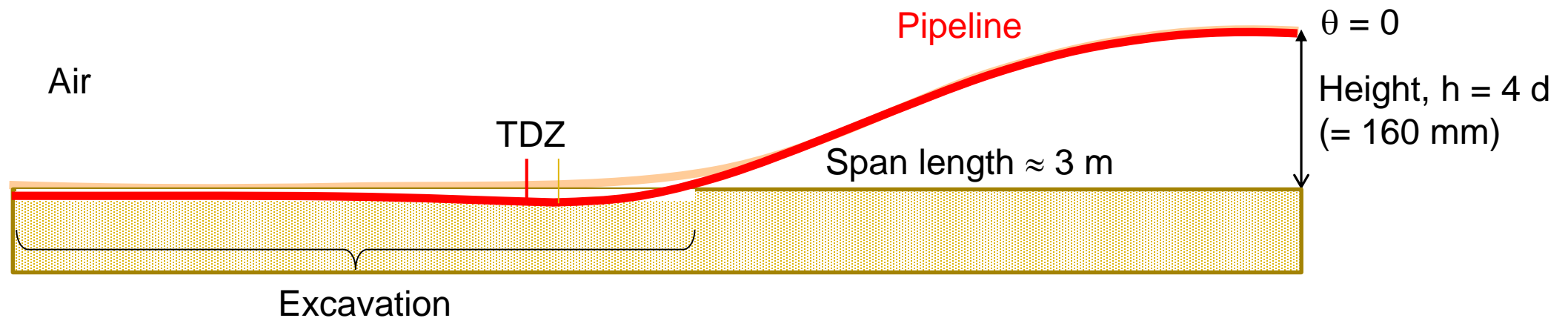


Test 1: Dry sand – manual excavation to 1 D

Possible final geometry

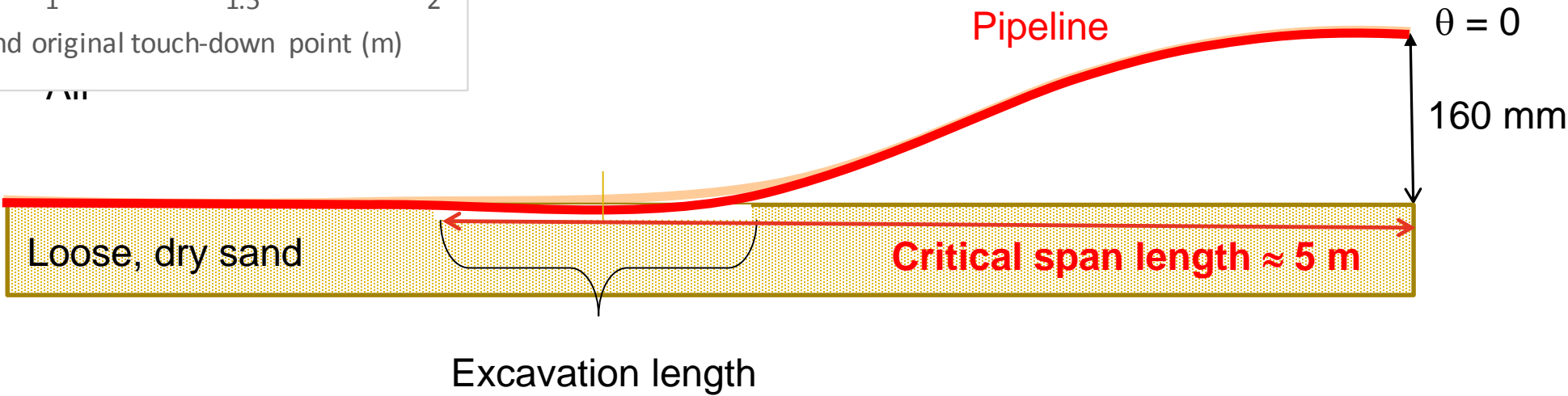
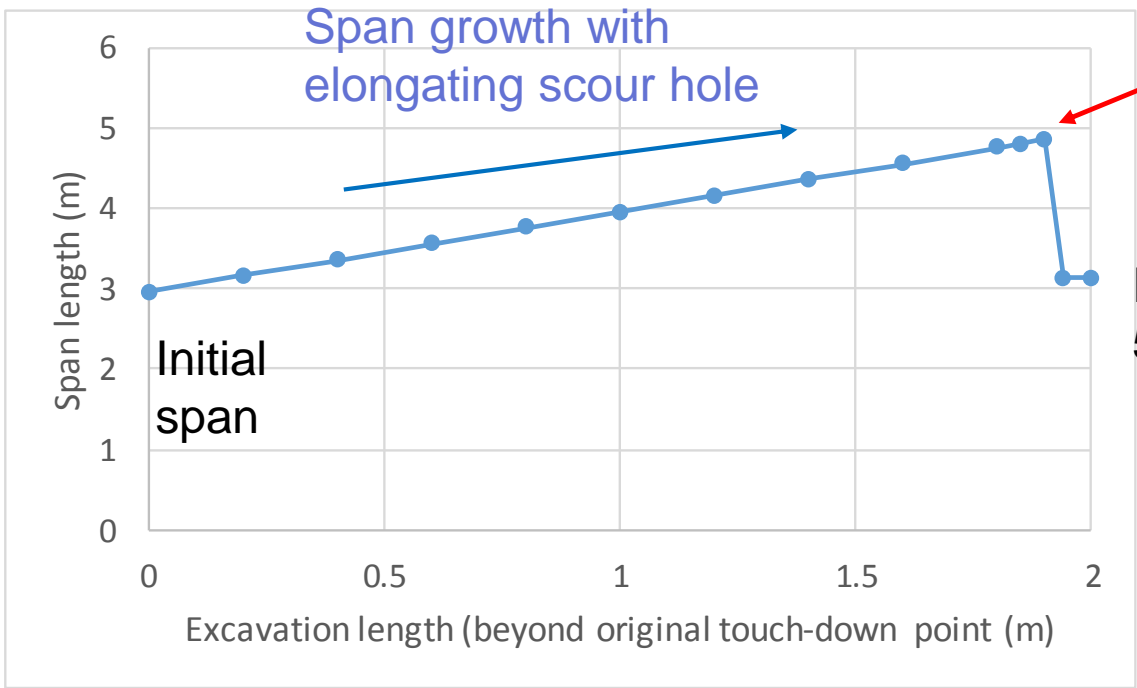
Not done in experiment

NO further change to main span length



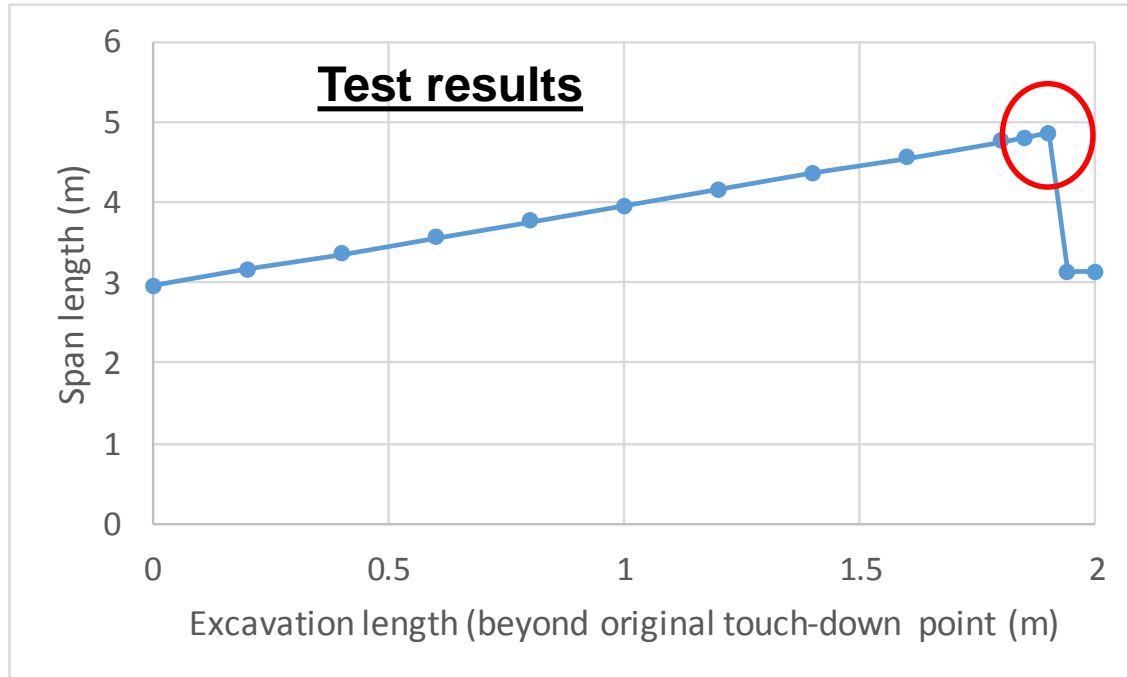
Test 1: Dry sand – manual excavation to 1 D

Summary of results

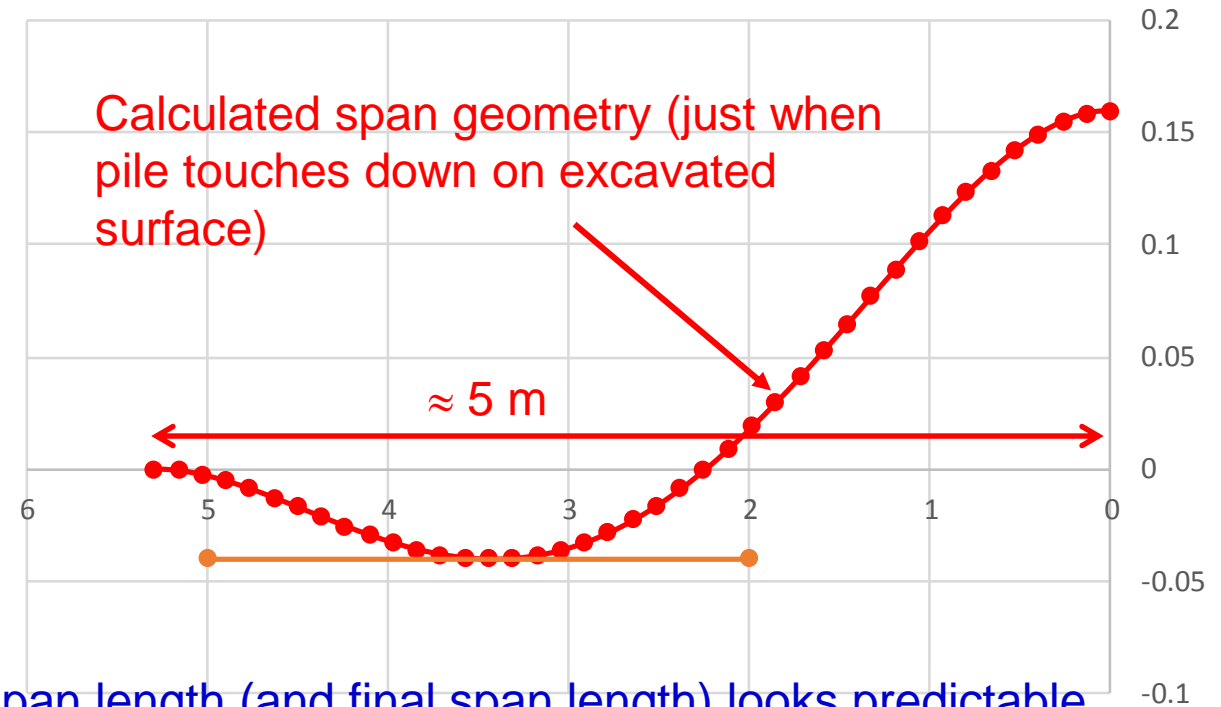


Test 1: Dry sand – manual excavation to 1 D

Summary of results



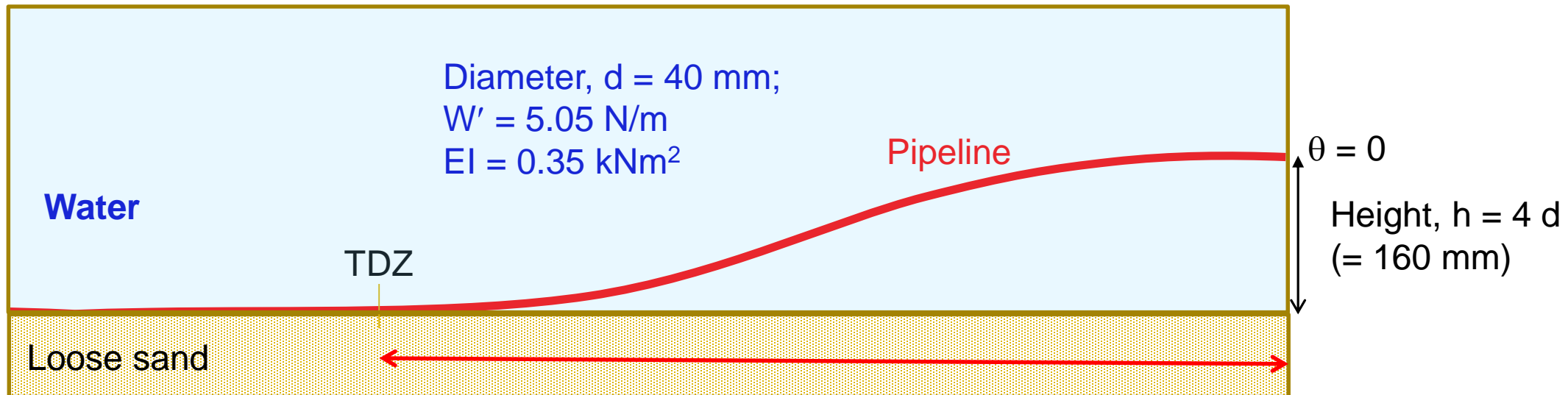
Simple structural Analysis



Test 2: Submerged – manual excavation to 1 D

Initial geometry

W' reduced because of buoyancy



Initial span length = 4.43 m

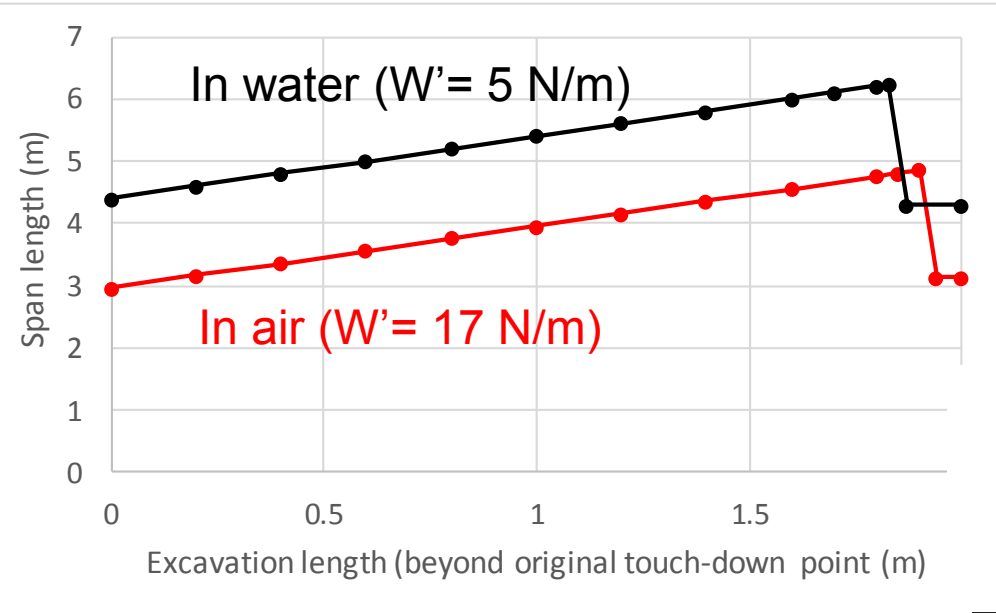
$$h = W'L^4/24EI$$

Get $L = 4.26 \text{ m}$ for $s = 0$

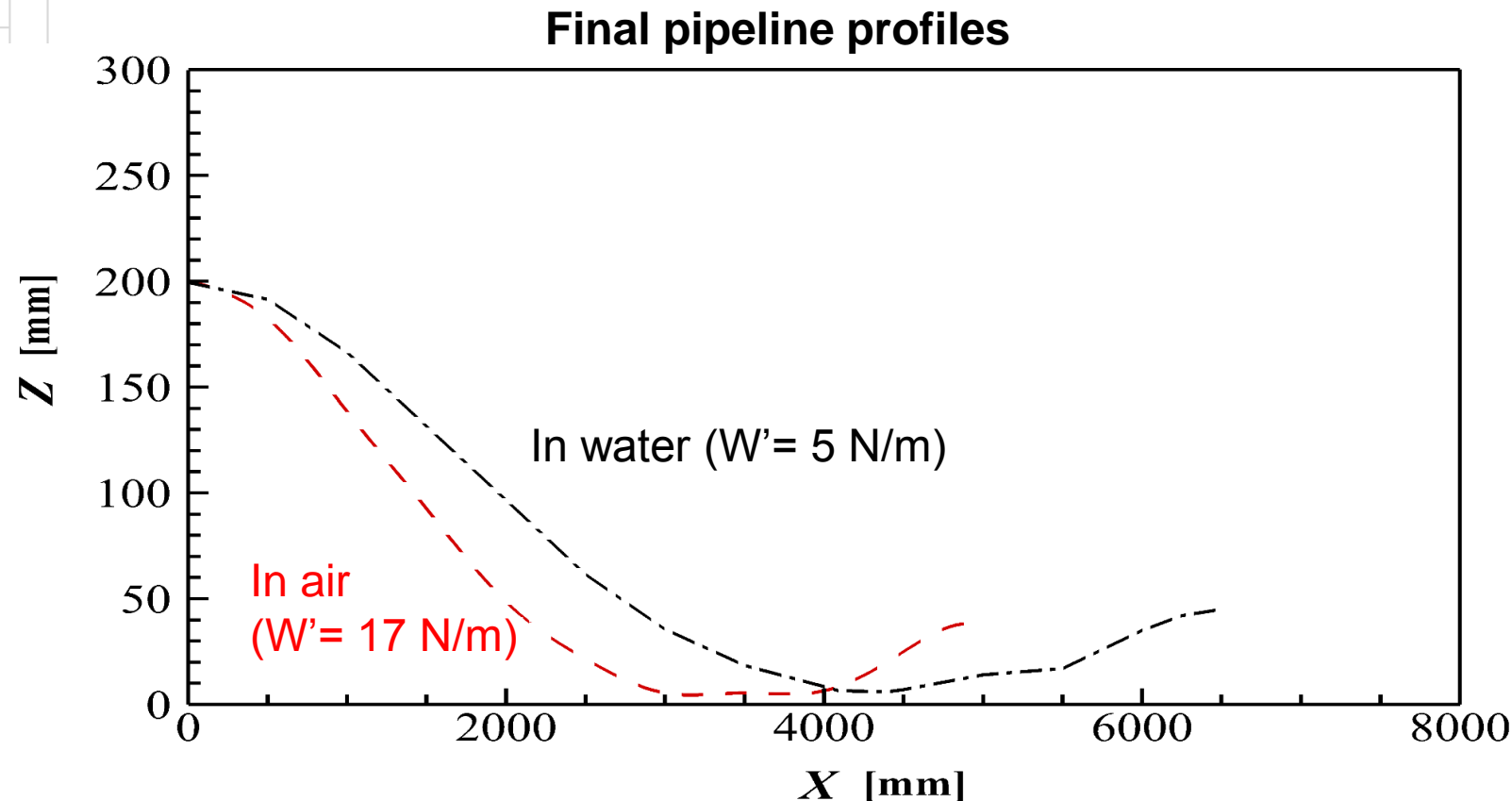
$L = 4.46 \text{ m}$ ($s = d$)

4.6% increase in L

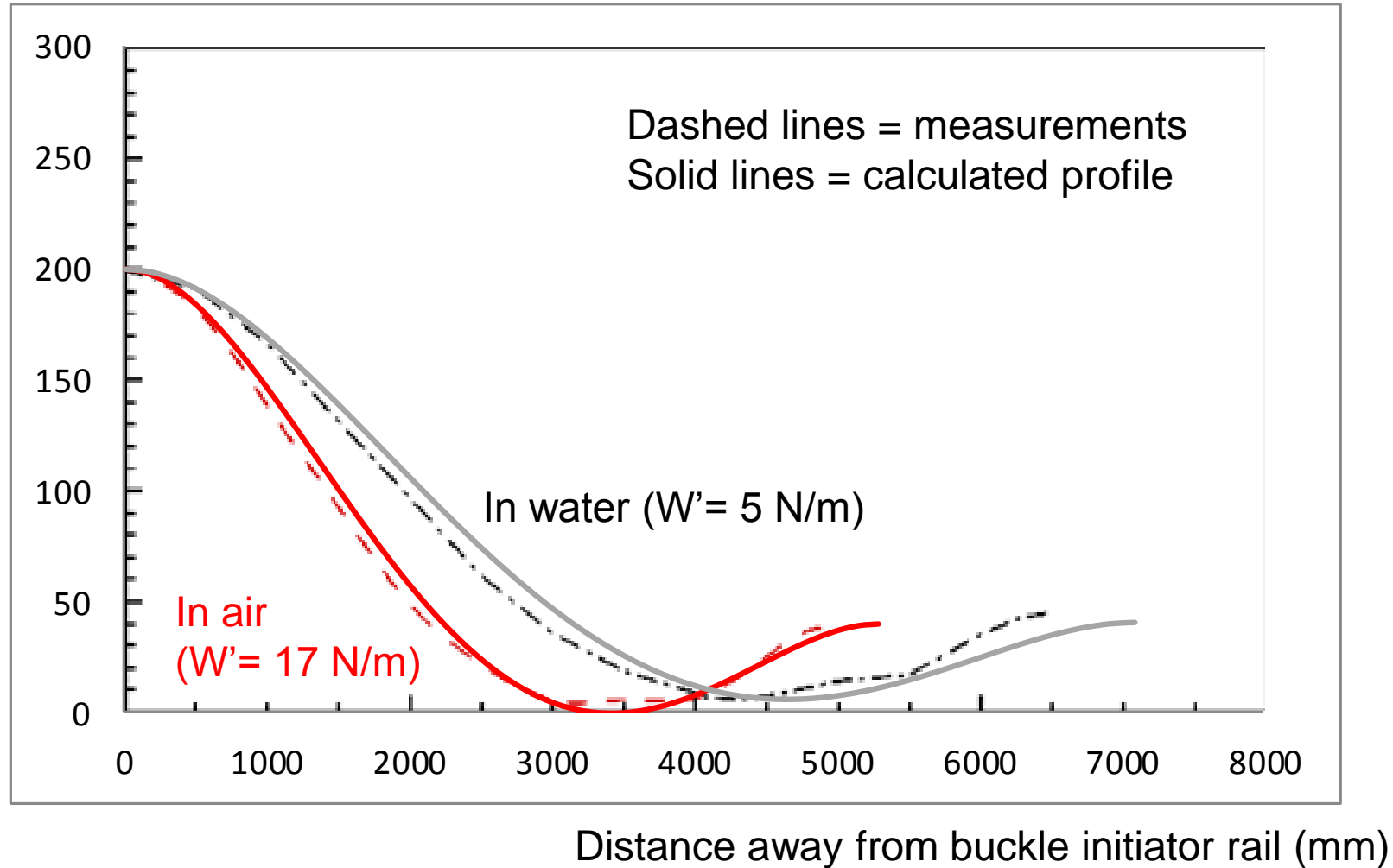
Results (test 1 & 2)



Same process for lighter pipe (but longer spans)

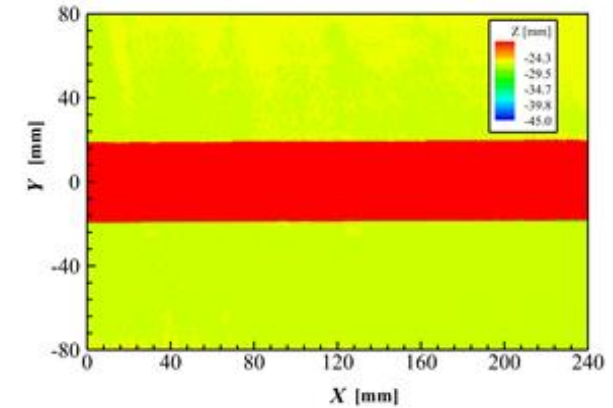
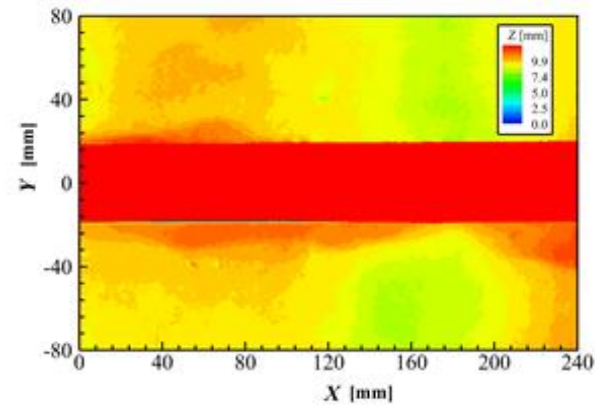


Final post-excavation pipeline profiles

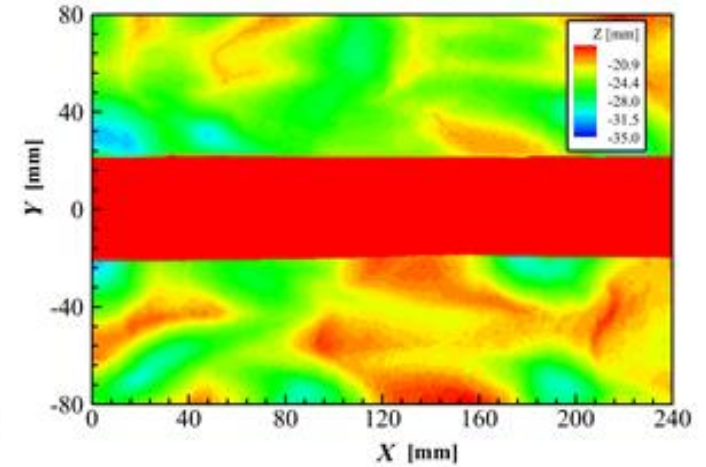
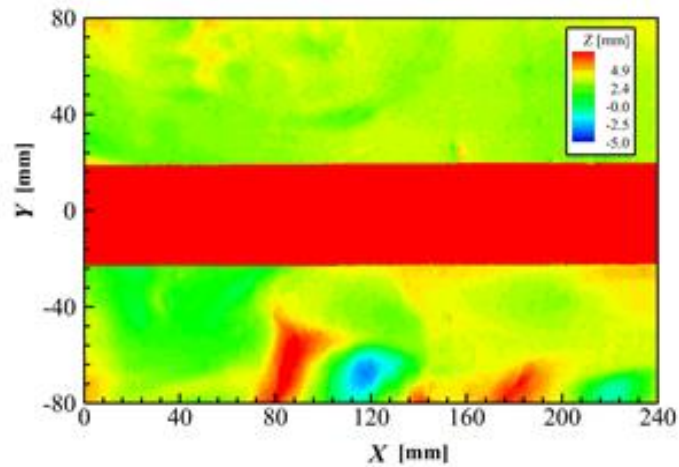


→ Initial, interim and final span configuration can be approximated simply

Scour tests ongoing



Test 1



Test 2

- Initial results limited by flow orientation (and ripples).
- Plans for tests in wider flumes to change pipeline orientation.

5. Conclusions

- BI span elongation due to scour is a real design issue which must be addressed (significant mitigation costs incurred on recent projects)
- Field evidence being generated on recently installed projects on the NWS
- Preliminary experiments look encouraging. Suggest that significant span elongations can occur (and their maximum magnitude is likely to be predictable), but that they are likely to be transient.
- Span management / design is likely to involve uncertainty about rate of scour growth at the TDZ compared to fatigue budgets and inspection frequency.
- Span elongation rates may be predictable with knowledge of :
 - Metocean conditions (compared to pipeline heading)
 - Seabed erosion resistance
 - Pipeline, BI and seabed properties
- Initial pilot experimental work suggests that it may be possible to investigate span elongation in flumes, with careful scaling of field conditions.

Fugro Chair in Geotechnics



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