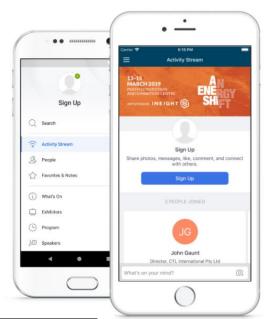
#### #AOG 2019

- Download the free-to-download AOG 2019 app
- Search for 'AOG 2019' to find the app.
- Connect and network with peers in the oil and gas industry at this year's event
- Plan your day by selecting which sessions you want to attend.
- Don't forget hashtag #AOG2019"









# wood.

Structural Integrity Management - Through the lifetime of an asset

**Ruth Baker** 

#### Structural Integrity

Semi

Crack

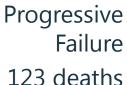
Submersible

with Fatigue

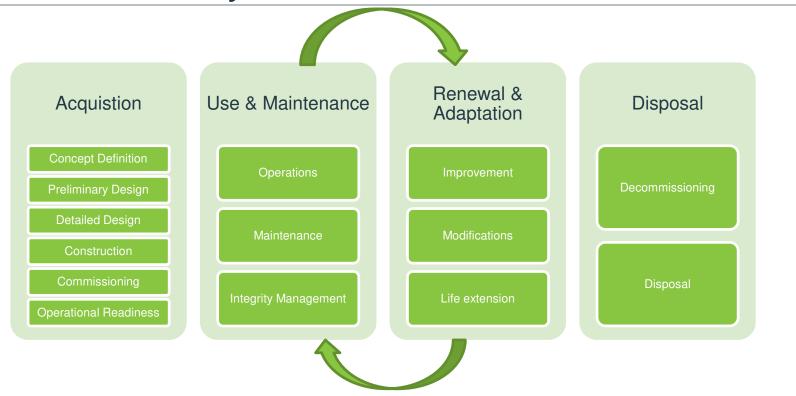
Fit for Purpose for the remaining lifetime



Rottnest 112 year old Bridge structure Failure 3 injuries

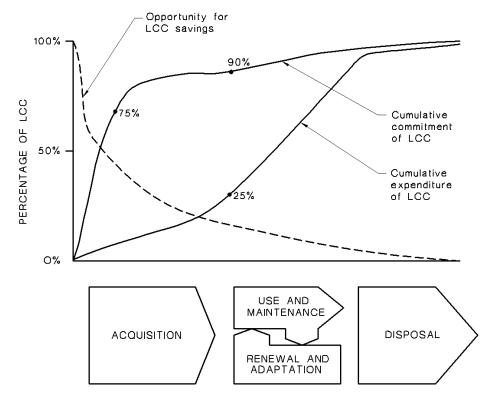


### The Asset Life Cycle



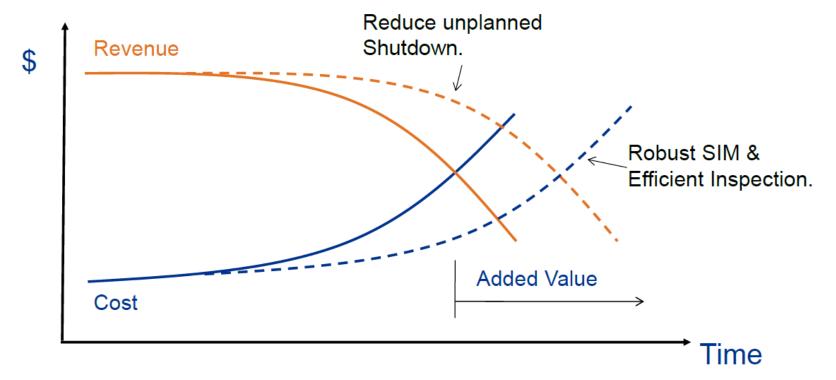


### Percentage Costs through out the Life Cycle

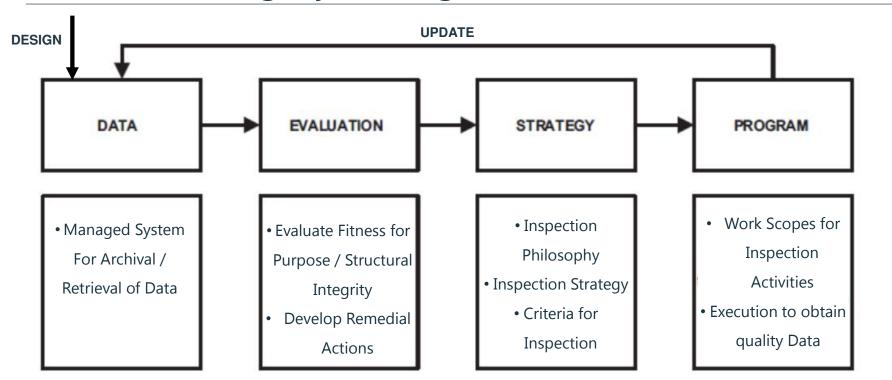




#### SIM and OPEX



#### Structural Integrity Management



#### Structural threats...

#### **Understand and quantify risks to a structure:**

| Corrosion                 | Coating<br>Breakdown                     | Concrete Cracking | Fatigue Cracking                       | Foundation<br>Settlement/<br>Erosion |
|---------------------------|--|-------------------|--|--------------------------------------|
| Lack of<br>Inspectability | Overload from<br>Upgrades /<br>Additions | Accidental Events | Depletion of<br>Cathodic<br>Protection | Revised Met-<br>ocean Data           |



# Assessing Risk...

| Consequence     |                        |                     |                     | Increasing Annual Frequency      |   |                                       |                                       |  |                                       |  |  |
|-----------------|------------------------|---------------------|---------------------|----------------------------------|---|---------------------------------------|---------------------------------------|--|---------------------------------------|--|--|
| Severity Rating | People                 | Assets              | Environment         | Reputation                       | 0   |                                       | Α                                     | В  | С                                     | D  | E  |
|                 |                        |                     |                     |                                  | <10 <sup>-8</sup>   | >=10 <sup>-6</sup> ,<10 <sup>-4</sup> |                                       | >=10 <sup>-4</sup> ,<10 <sup>-3</sup>      | >=10 <sup>-3</sup> ,<10 <sup>-1</sup> | >=10 <sup>-1</sup> , <1                                      | >=1  |
|                 |                        |                     |                     |                                  | Practically non<br>credible failure   | Rare Failure                          |                                       | Credible failure                           |                                       | Probable failure   | Frequent failure                                 |
|                 |                        |                     |                     |                                  | Could occur but<br>has not<br>necessarily been<br>observed in E&P<br>industry | occurre                               | rarely<br>ed in E&P<br>lustry         | Has occurred several times in E&P industry | Has occurred in operating Company     | May occur<br>several times a<br>year in operating<br>company | Will Occur<br>routinely in an<br>individul plant |
| 0               | Zero injury            | Zero damage         | Zero Effect         | Zero Impact                      |   |                                       |                                       |  |                                       |  |  |
| 1               | Slight injury          | Slight<br>damage    | Slight Effect       | Slight Impact                    |   |                                       | Tole                                  | rable                                      |                                       |  |  |
| 2               | Minor injuries         | Minor Effect        | Minor Effect        | Minor Impact                     |   |                                       |                                       |  | Compulsory impact reduction           |  |  |
| 3               | Major injuries         | Local<br>Damage     | Local Effect        | Considerable<br>Impact           |   | Compulso<br>reduction<br>on shore     | y imped<br>or 3 <sup>rd</sup> parties |  |                                       |  |  |
| 4               | Single =<br>Fatality   | Major<br>Damage     | Major Effect        | Major<br>National<br>Impact      |   |                                       |                                       | Intereste for 3<br>parties on shore        | - Þ                                   | Intole   | rable  |
| 5               | Multiple<br>Fatalities | Extensive<br>Damage | Extensive<br>Effect | Major<br>International<br>Impact | SPE   | 201                                   | 0                                     |  |                                       |  |  |

### Assessing Risk.. to Influence Design



Determine the **threats** to the structure.



Review all available data to fully **assess the risks** the threats pose.



Solve critical operational problems, either by **mitigating** or by altering the basis of design.



#### Align Design with Operational Strategies

# Align

 Ensure final design supports key structural integrity management strategies

# **Evaluate**

 Develop structural analysis models to support fitness for service evaluations

# **Inspect**

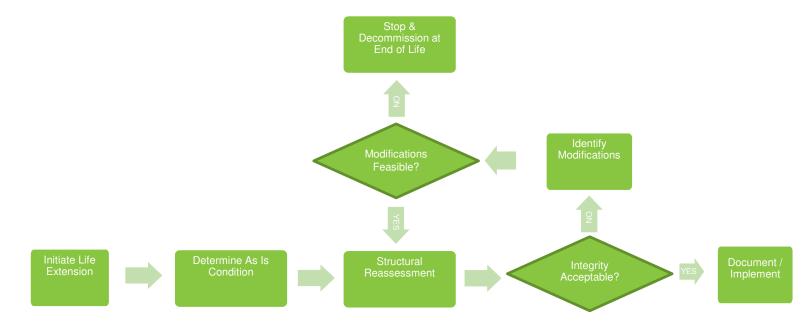
- Select risk based or prescriptive inspection planning strategy
- Baseline inspections

### Monitor

- Identify monitoring required throughout lifetime
- Baseline measurements



## SIM to Support Life Extension





### SIM Through the Lifetime of an Asset

High Understand the Fit for commitment of risk to your Purpose for life cycle costs **Operations** structure the remaining by the end of during **Design** during all lifetime **EPC** phases of life Adds value Decrease during **Life** unplanned **Extension &** risks safely and shutdowns & **Decommission** rationalise IM ing costs Assessment



### Decommissioning



.....but not prematurely!

wood.

Thank you.